



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RBW895-3101-04-117-03

Job Sheet 199609



Part No: RBW895-3101-04-117-03

Job Qty: 2 pcs

Part Name: Bottom



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/28/19

Job Tracking No:

Due Date: 10/14/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW895-3101-04-117 Rev 1 IPP Rev. A 19.08.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	NV5000 - 1	2 pcs	10/14/19		1.00	2.00	NV5000 - 1		J.C.L.
							NV5000 - 2		
110	QC 2	2 pcs	10/14/19		0.00	0.00	QC 2 - 1		J.C.L. 1409-27
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		



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Container No: S217741



Part: RBW895-3101-04-117-03

Job No: 199609

Serial No/Batch: S217741

Revision: 1

Inspector:

Exp Date:

Instructions:

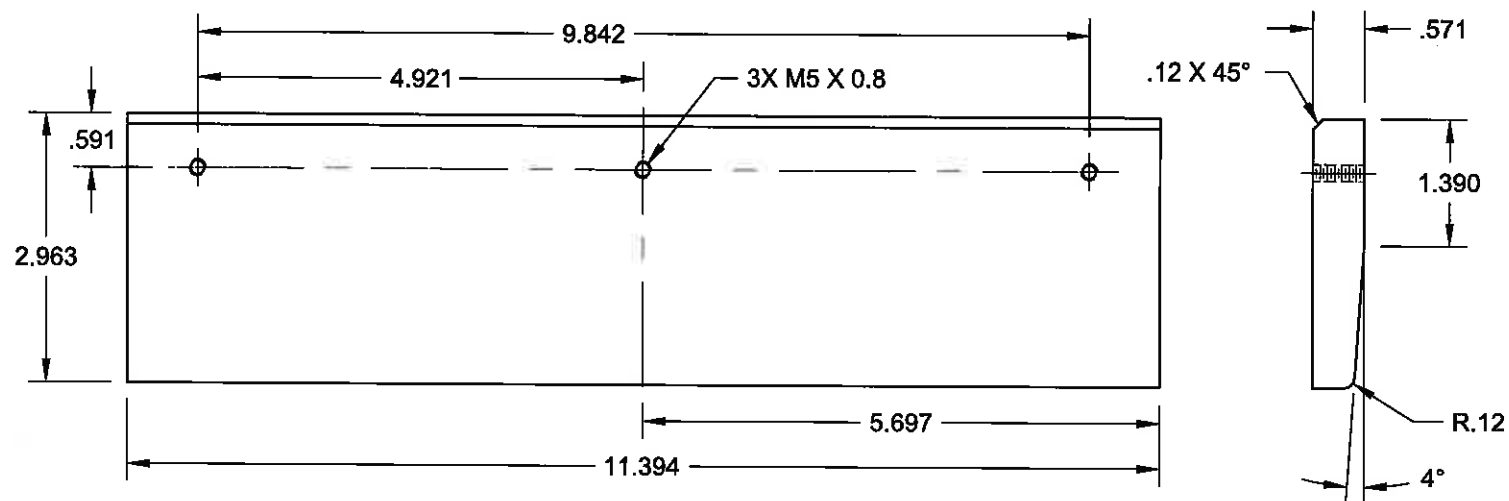
Date: 8/27/19

Plex 8/28/19 11:25 AM Dart.lajeunesse.marie

				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
120 QC 8	2 pcs	10/14/19	0.00 0.00	QC 8 - 12	
				QC 8 - 14	OK 19/09/28
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
130 Packaging 3-1 - Stock - B4B	2 pcs	10/14/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
140 QC 21 - SA	2 pcs	10/14/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
Part Op 100 - 1-Machine as per folio FC <u>967</u> FOLIO REV: <u>AA</u> DWG REV: <u>A</u> 2-Debur Descriptions: 110 - QC2- Inspect parts off machine FA/FAIB 120 - QC8- Inspect parts - second check 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
8702K566	UHMW Bar, Black, 3" Wide, 3/4" Thick	1.9320 ft (.966 ea)	100-NV5000 - 1	5211678	
				5216741	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-NV5000 - 1	8702K566	2	8	0	
Part Specifications					
Specifications could not be found.					

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



③
BOTTOM
BOARD

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 169609 MWS
19-0828

RED BARN MACHINE	
TITLE M/R BLADE BLOCKING AND PROTECTOR TOOL	
DWG NO. RBW895-3101-04-117-03	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	FRACTIONS ± 1/32
.XXX ± .005	ANGLES ± .5°
.XX ± .01	
.X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: PERRITT	
APPROVED: <i>D. Wed</i>	
HEAT TREAT	
FINISH	
SPEC	
USED ON MODEL	
AW109, AW119	
SCALE 1:2	DATE 3-4-10
SHEET 4 of 9	

Entered:

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE


$$19-7 < 16$$
[illegible]

Job: 199609		DISPOSITION		DEPARTMENT/PROCESS			
Part No. RBW895-3101-04 -117-03		Rework ☒ Scrap ☐ Use-as-is ☒		Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date: Sept. 17, 2019		Sequence #: 100		QTY Affected: 24		MRB (QSI042) DAS 51 19/09/17	
Description Work Order Deviation				Disposition			
DIM WAS M5x0.8 IS Ø0.109 ↓ 0.45 IT IS ACCEPTABLE TO USE UHMW INSTEAD OF PHENOLIC				THIS DEVIATION IS ACCEPTABLE THE FIT, FORM, AND FUNCTION OF THE PART WILL BE AS ORIGINALLY INTENDED			
				Completed By JC-L 19/09/17 Lead hand / Supervisor 19/09/18 QC / QA Coordinator 68 9-89 OCT 02 2019			
Root Cause		FAULT CATEGORY					
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☒ Product Improvement ☒ Process Improvement ☐ Human Factors ☐		☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☒ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread					
		Other/Details:					